



TOP SECTION 050 ACRYLIC,
FULLY ILLUMINATED SAT INTO PANELS
TO CREATE THE BACK UP ACRYLIC
TO LETTERING. SIDES ROUTERRED
OUT TO SIT FLUSH WITH PANELS, FRONT
AND BACK WILL BE STEPPED BACK
FROM PANELS.

BOX TAPED TO PANEL WITH VHB DS
TAPE & FIXED WITH 1 COUNTER SUNK
MACHINE SCREW PER SIDE.

LASER CUT TEXT,
BACKED UP
BY TOP BOX

STEEL SHEET POWDER
COATED DARK GREEN
(AKZO NOBEL DULUX 90YY 07/93)

LIGHTING TRAY BONDED
TO INSIDE OF PANEL TO
HOST SECOND LED TUBE

LED TUBE TO
TOP OF FRAME

INTERNAL STEEL
FRAMEWORK GALVANISED

2MM ALUMINIUM SHROUD
SPRAYED DARK GREY RAL 7022

WHITE AND YELLOW
REFLECTIVE VINYL LOGO

